



TFT LCD Approval Specification

MODEL NO.: N121IB - L01

Customer: _____

Approved by: _____

Note:

記錄	工作	審核	角色	投票
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**CHI MEI**
OPTOELECTRONICS CORP.Doc No.: 4407Z602
Issued Date: Jul, 02, 2008
Model No.: N121IB - L01**Approval****REVISION HISTORY**

Version	Date	Page (New)	Section	Description
Ver 2.0	July. 02, '08	All	All	Approval specification first issued.



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1 GENERAL DESCRIPTION

1.1 OVERVIEW

N121IB-L01 is a 12.1" TFT Liquid Crystal Display module with LED Backlight unit and 20 pins LVDS interface. This module supports 1280 x 800 Wide-XGA mode and can display 262,144 colors. The optimum viewing angle is at 6 o'clock direction. The converter module for Backlight is built in.

1.2 FEATURES



- Thin and light.
- WXGA (1280 x 800 pixels) resolution
- 3.3V LVDS (Low Voltage Differential Signaling) interface with 1 pixel/clock
- Meet RoHS requirement
- LED Backlight

1.3 APPLICATION

- TFT LCD Notebook

1.4 GENERAL SPECIFICATIONS

Item	Specification	Unit	Note
Active Area	261.12 (H) x 163.2 (V) (12.1" diagonal)	mm	(1)
Bezel Opening Area	263.67 (H) x 165.75 (V)	mm	
Driver Element	a-si TFT active matrix	-	-
Pixel Number	1280 x R.G.B. x 800	pixel	-
Pixel Pitch	0.204 (H) x 0.204 (V)	mm	-
Pixel Arrangement	RGB vertical stripe	-	-
Display Colors	262,144	color	-
Transmissive Mode	Normally white	-	-
Surface Treatment	Hard coating (3H), Anti-glare type	-	-

1.5 MECHANICAL SPECIFICATIONS

Item		Min.	Typ.	Max.	Unit	Note
Module Size	Horizontal(H)	275.3	275.8	276.3	mm	(1)
	Vertical(V)	179	179.5	180	mm	
	Depth(D)	-	4.7	5.0	mm	
Weight		-	215	230	g	(2)

Note (1) Please refer to the attached drawings for more information of front and back outline dimensions.

(2) Max weight including converter.

2 ABSOLUTE MAXIMUM RATINGS

2.1 ABSOLUTE RATINGS OF ENVIRONMENT

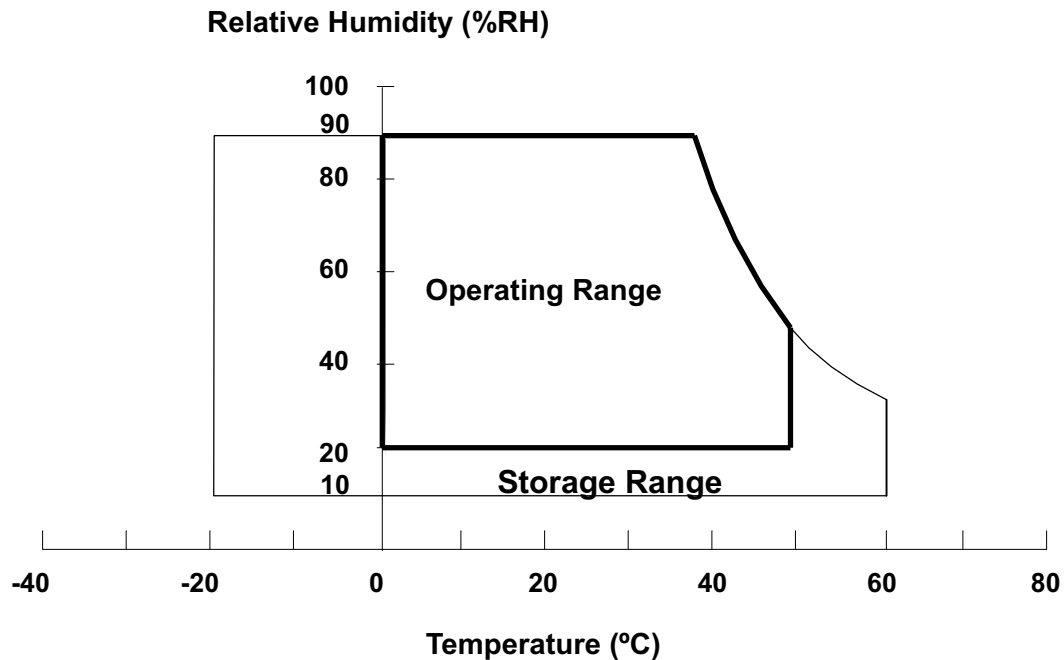
Item	Symbol	Value		Unit	Note
		Min.	Max.		
Storage Temperature	T _{ST}	-20	+60	°C	(1)
Operating Ambient Temperature	T _{OP}	0	+50	°C	(1), (2)
Shock (Non-Operating)	S _{NOP}	-	200/2	G/ms	(3), (5)
Vibration (Non-Operating)	V _{NOP}	-	1.5	G	(4), (5)

Note (1) (a) 90 %RH Max. (Ta ≤ 40 °C).

(b) Wet-bulb temperature should be 39 °C Max. ($T_a > 40$ °C).

(c) No condensation.

Note (2) The temperature of panel display surface area should be 0 °C Min. and 60 °C Max.

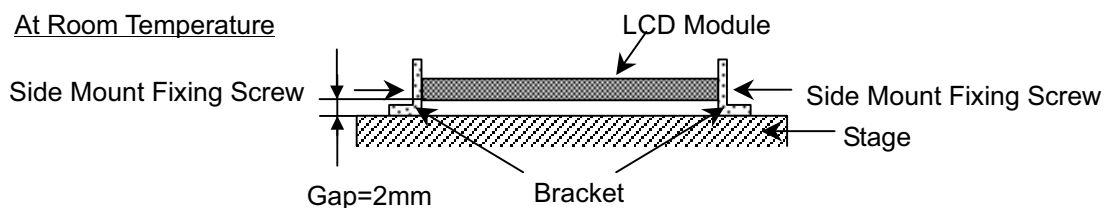


Note (3) 1 time for $\pm X$, $\pm Y$, $\pm Z$. for Condition (200G / 2ms) is half Sine Wave,.

Note (4) 10 ~ 500 Hz, 30 min/cycle, 1 cycle for each X, Y, Z axis.

Note (5) At testing Vibration and Shock, the fixture in holding the module has to be hard and rigid enough so that the module would not be twisted or bent by the fixture.

The fixing condition is shown as below:



2.2 ELECTRICAL ABSOLUTE RATINGS

2.2.1 TFT LCD MODULE

Item	Symbol	Value		Unit	Note
		Min.	Max.		
Power Supply Voltage	V _{CC}	-0.3	+4.0	V	(1)
Logic Input Voltage	V _{IN}	-0.3	V _{CC} +0.3	V	

2.2.2 BACKLIGHT UNIT

Item	Symbol	Value	Unit	Note
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		Min.	Max.		
LED Light Bar Power Supply Voltage	V_L	24.0	27.2	V	(1), (2)
LED Light Bar Power Supply Current	I_L	--	120	mA	

Note (1) Permanent damage to the device may occur if maximum values are exceeded. Function operation should be restricted to the conditions described under Normal Operating Conditions.

Note (2) Specified values are for LED (Refer to Section 3.2 for further information).

3 ELECTRICAL CHARACTERISTICS

3.1 TFT LCD MODULE

Parameter		Symbol	Value			Unit	Note
			Min.	Typ.	Max.		
Power Supply Voltage		V_{CC}	3.0	3.3	3.6	V	-
Ripple Voltage		V_{RP}	-		100	mV	-
Rush Current		I_{RUSH}	-	1.2	1.5	A	(2)
Initial Stage Current		I_{IS}			1.0	A	(2)
Power Supply Current	White	I_{CC}	-	270	300	mA	(3)a
	Black		-	330	360	mA	(3)b

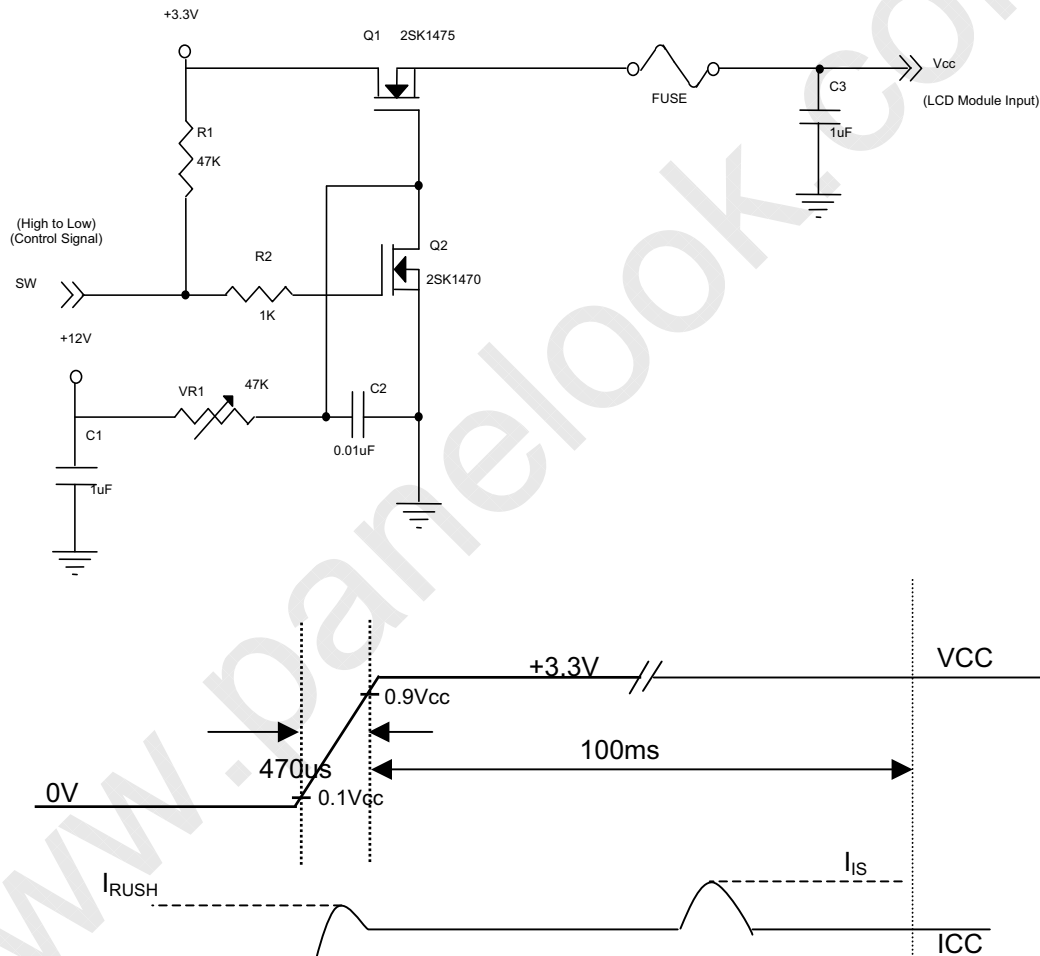
LVDS Differential Input High Threshold	$V_{TH(LVDS)}$			+100	mV	(5), $V_{CM}=1.2V$
LVDS Differential Input Low Threshold	$V_{TL(LVDS)}$	-100			mV	(5) $V_{CM}=1.2V$
LVDS Common Mode Voltage	V_{CM}	1.125		1.375	V	(5)
LVDS Differential Input Voltage	$ V_{ID} $	100		600	mV	(5)
Terminating Resistor	R_T	-	100	-	Ohm	-
Power per EBL WG	P_{EBL}	-	(1.70)		W	(4)

Note (1) The ambient temperature is $T_a = 25 \pm 2^\circ C$.

Note (2) I_{RUSH} : the maximum current when VCC is rising

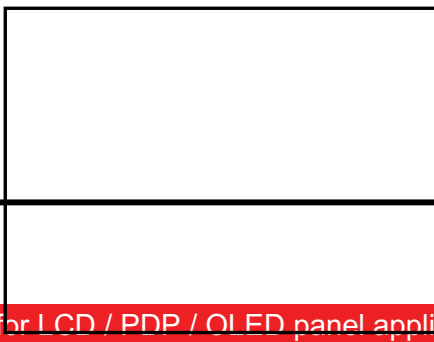
I_S : the maximum current of the first 100ms after power-on

Measurement Conditions: Shown as the following figure. Test pattern: black.



Note (3) The specified power supply current is under the conditions at $V_{CC} = 3.3 V$, $T_a = 25 \pm 2^\circ C$, $f_v = 60$ Hz, whereas a power dissipation check pattern below is displayed.

a. White Pattern



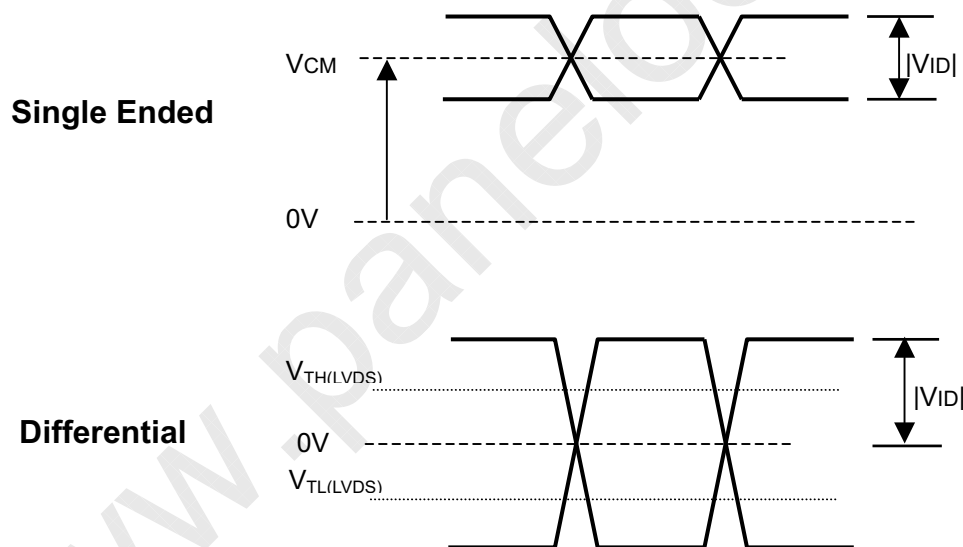
b. Black Pattern



Note (4) The specified power are the sum of LCD panel electronics input power and the converter input power. Test conditions are as follows.

- (a) $V_{CC} = 3.3\text{ V}$, $T_a = 25 \pm 2\text{ }^{\circ}\text{C}$, $f_v = 60\text{ Hz}$,
- (b) The pattern used is a black and white 32 x 36 checkerboard, slide #100 from the VESA file "Flat Panel Display Monitor Setup Patterns", FPDMSU.ppt.
- (c) Luminance: 60 nits.
- (d) The converter used is provided from Sumida(CMO converter P/N:27-D016392).

Note (5) The parameters of LVDS signals are defined as the following figures.

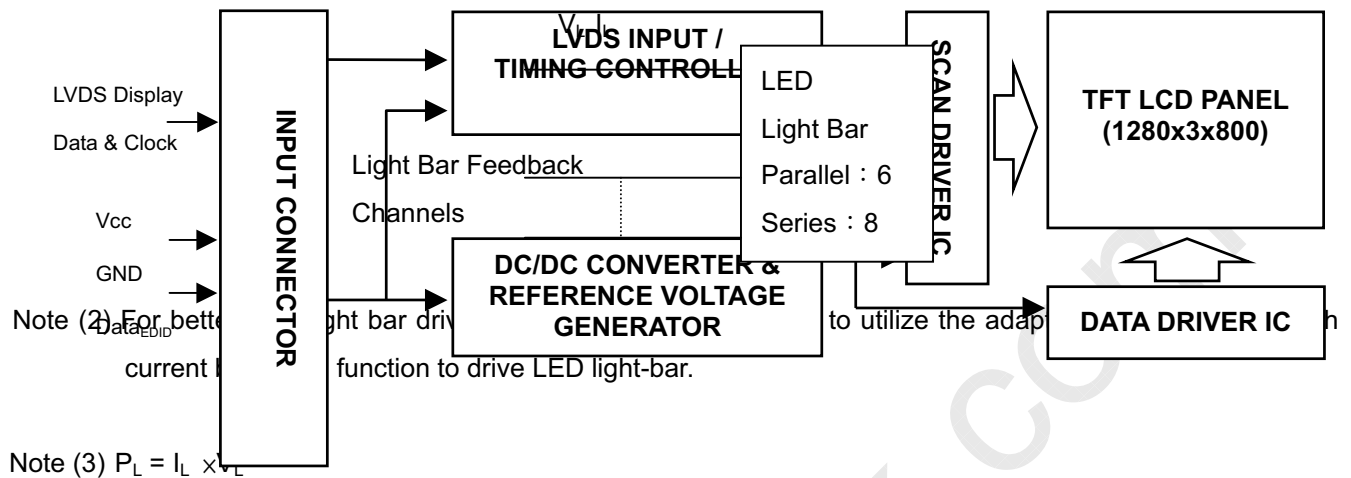


3.2 BACKLIGHT UNIT

$T_a = 25 \pm 2\text{ }^{\circ}\text{C}$

Parameter	Symbol	Value			Unit	Note
		Min.	Typ.	Max.		
LED Quantity			48		Pcs	(1),
LED light bar Power	V_L	--	25.6	27.2	V_{dc}	(1), (2)
Supply Voltage						
LED light bar Power	I_L	--	105	120	mA	(4)
Supply Current						
LED Life Time	L_{BL}	12,000	-	-	Hrs	(4)
Power Consumption	P_o	--	2.68	3.26	W	(3), $I_L = 105\text{mA}$

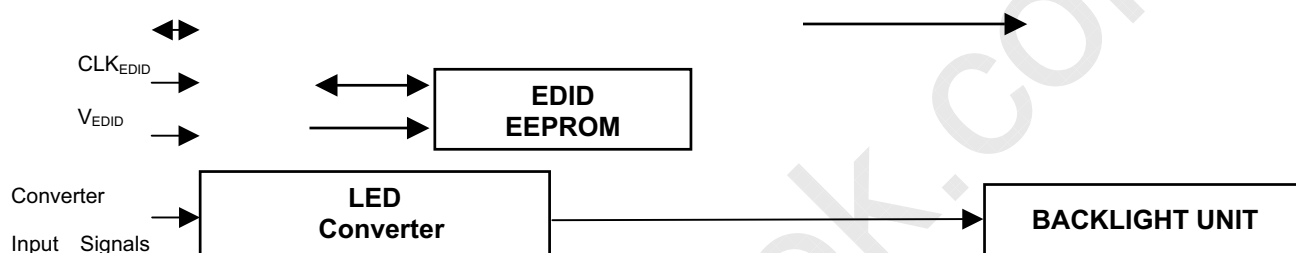
Note (1) LED light bar configuration is shown as below:



Note (3) The lifetime of LED is defined as the time when it continues to operate under the conditions at $T_a = 25 \pm 2^\circ\text{C}$ and $I_L = 17.5\text{ mA(Per EA)}$ until the brightness becomes $\leq 50\%$ of its original value.

4 BLOCK DIAGRAM

4.1 TFT LCD MODULE



5 INPUT TERMINAL PIN ASSIGNMENT

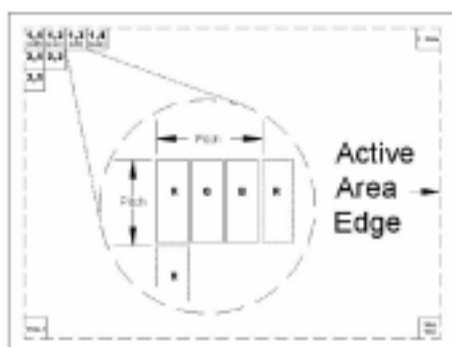
5.1 TFT LCD MODULE

Pin	Symbol	Description	Polarity	Remark
1	VSS	Ground		-
2	VDD	Power Supply +3.3 V		-
3	VDD	Power Supply +3.3 V		-
4	V _{EDID}	DDC +3.3 V		
5	TEST	Panel Self Test		
6	CLK _{EDID}	DDC Clock		
7	Data _{EDID}	DDC Data		
8	Rxin0-	LVDS Differential Data Input	Negative	R0~R5,G0-
9	Rxin0+	LVDS Differential Data Input	Positive	
10	VSS	Ground		
11	Rxin1-	LVDS Differential Data Input	Negative	G1~G5,B0,B1
12	Rxin1+	LVDS Differential Data Input	Positive	
13	VSS	Ground		
14	Rxin2-	LVDS Differential Data Input	Negative	- B2~B5,Hsync,Vsync,DE
15	Rxin2+	LVDS Differential Data Input	Positive	
16	VSS	Ground		
17	CLK-	LVDS Clock Data Input	Negative	LVDS Level
18	CLK+	LVDS Clock Data Input	Positive	
19	VSS	Ground	-	-
20	VSS	Ground	-	-

Note (1) Connector Part No.: DF19KR-20P-1H or equivalent

Note (2) User's connector Part No: DF19G-20S-1C or equivalent

Note (3) The first pixel is odd as shown in the following figure.



5.2 TIMING DIAGRAM OF LVDS INPUT SIGNAL

5.3 COLOR DATA INPUT ASSIGNMENT

The brightness of each primary color (red, green and blue) is based on the 6-bit gray scale data input for the color. The higher the binary input the brighter the color. The table below provides the assignment of color versus data input.

Color		Data Signal																	
		Red						Green						Blue					
		R5	R4	R3	R2	R1	R0	G5	G4	G3	G2	G1	G0	B5	B4	B3	B2	B1	B0
Basic Colors	Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Red	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0
	Green	0	0	0	0	0	0	1	1	1	1	1	1	0	0	0	0	0	0
	Blue	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1
	Cyan	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	1	1	1
	Magenta	1	1	1	1	1	1	0	0	0	0	0	0	1	1	1	1	1	1
	Yellow	1	1	1	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0
	White	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
Gray Scale Of Red	Red(0) Dark	0	IN19	0	0	IN18	0	IN17	0	0	IN16	0	IN15	0	0	IN14	0	0	0
	Red(1)	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0
	Red(2) DE	0	Vsync	0	0	Hsync	0	B5	0	0	B4	0	B3	0	0	B2	0	0	0
	Red(3)	IN13	IN12	IN11	IN10	IN9	IN8	IN7	IN6	IN5	IN4	IN3	IN2	IN1	IN0	IN19	IN18	IN17	IN16
	Red(4)	B1	B0	1	1	G5	0	G4	0	0	G3	0	G2	0	0	G1	0	0	0
	Red(5)	IN6	IN5	1	1	IN4	0	IN3	0	0	IN2	0	IN1	0	0	IN0	0	0	0
	Red(6)	IN6	IN5	1	1	IN4	0	IN3	0	0	IN2	0	IN1	0	0	IN0	0	0	0
	Red(7) G0	1	R5	1	1	R4	1	R3	0	0	R2	0	R1	0	0	R0	0	0	0

Signal for 1 DCLK Cycle (T)



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Gray Scale Of Green	Green(0)/Dark	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Green(1)	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0
	Green(2)	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0
	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:
	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:
	Green(61)	0	0	0	0	0	0	1	1	1	1	0	1	0	0	0	0	0	0
	Green(62)	0	0	0	0	0	0	1	1	1	1	1	0	0	0	0	0	0	0
Gray Scale Of Blue	Green(63)	0	0	0	0	0	0	1	1	1	1	1	1	0	0	0	0	0	0
	Blue(0)/Dark	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Blue(1)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1
	Blue(2)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0
	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:
	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:
	Blue(61)	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	0	1	0
	Blue(62)	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	0	0
	Blue(63)	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1

Note (1) 0: Low Level Voltage, 1: High Level Voltage

5.4 EDID DATA STRUCTURE

The EDID (Extended Display Identification Data) data formats are to support displays as defined in the VESA Plug & Display and FPD standards.

Byte # (decimal)	Byte # (hex)	Field Name and Comments	Value (hex)	Value (binary)
0	0	Header	00	00000000
1	1	Header	FF	11111111
2	2	Header	FF	11111111
3	3	Header	FF	11111111
4	4	Header	FF	11111111
5	5	Header	FF	11111111
6	6	Header	FF	11111111
7	7	Header	00	00000000
8	8	EISA ID manufacturer name ("CMO")	0D	00001101
9	9	EISA ID manufacturer name (Compressed ASCII)	AF	10101111
10	0A	ID product code (N121IB-L01)	27	00100111
11	0B	ID product code (hex LSB first; N121IB-L01)	12	00010010
12	0C	ID S/N (fixed "0")	00	00000000
13	0D	ID S/N (fixed "0")	00	00000000



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14	0E	ID S/N (fixed "0")	00	00000000
15	0F	ID S/N (fixed "0")	00	00000000
16	10	Week of manufacture (fixed week code)	1B	00011011
17	11	Year of manufacture (fixed year code)	12	00010010
18	12	EDID structure version # ("1")	01	00000001
19	13	EDID revision # ("3")	03	00000011
20	14	Video I/P definition ("digital")	80	10000000
21	15	Max H image size ("26.112cm")	1A	00011010
22	16	Max V image size ("16.575cm")	11	00010001
23	17	Display Gamma (Gamma = "2.2")	78	01111000
24	18	Feature support ("Active off, RGB Color")	0A	00001010
25	19	Rx1 Rx0 Ry1 Ry0 Gx1 Gx0 Gy1 Gy0	61	01100001
26	1A	Bx1 Bx0 By1 By0 Wx1 Wx0 Wy1 Wy0	C5	11000101
27	1B	Rx=0.560	8F	10001111
28	1C	Ry=0.350	59	01011001
29	1D	Gx=0.340	57	01010111
30	1E	Gy=0.560	8F	10001111
31	1F	Bx=0.159	28	00101000
32	20	By=0.137	23	00100011
33	21	Wx=0.313	50	01010000
34	22	Wy=0.329	54	01010100
35	23	Established timings 1	00	00000000
36	24	Established timings 2	00	00000000
37	25	Manufacturer's reserved timings	00	00000000
38	26	Standard timing ID # 1	01	00000001
39	27	Standard timing ID # 1	01	00000001
40	28	Standard timing ID # 2	01	00000001
41	29	Standard timing ID # 2	01	00000001
42	2A	Standard timing ID # 3	01	00000001
43	2B	Standard timing ID # 3	01	00000001
44	2C	Standard timing ID # 4	01	00000001
45	2D	Standard timing ID # 4	01	00000001
46	2E	Standard timing ID # 5	01	00000001
47	2F	Standard timing ID # 5	01	00000001
48	30	Standard timing ID # 6	01	00000001
49	31	Standard timing ID # 6	01	00000001
50	32	Standard timing ID # 7	01	00000001
51	33	Standard timing ID # 7	01	00000001
52	34	Standard timing ID # 8	01	00000001
53	35	Standard timing ID # 8	01	00000001
54	36	Detailed timing description # 1 Pixel clock ("69.4MHz", According to VESA CMT Rev1.1)	1B	00011011
55	37	# 1 Pixel clock (hex LSB first)	1B	00011011
56	38	# 1 H active ("1280")	00	00000000
57	39	# 1 H blank ("132")	84	10000100
58	3A	# 1 H active : H blank ("1280 : 132")	50	01010000
59	3B	# 1 V active ("800")	20	00100000



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60	3C	# 1 V blank ("19")	13	00010011
61	3D	# 1 V active : V blank ("800 :19")	30	00110000
62	3E	# 1 H sync offset ("40")	28	00101000
63	3F	# 1 H sync pulse width ("26")	1A	00011010
64	40	# 1 V sync offset : V sync pulse width ("2 : 5")	25	00100101
65	41	# 1 H sync offset : H sync pulse width : V sync offset : V sync width ("40: 26 : 2 : 5")	00	00000000
66	42	# 1 H image size ("260 mm")	04	00000100
67	43	# 1 V image size ("170 mm")	AA	10101010
68	44	# 1 H image size : V image size ("260 : 170")	10	00010000
69	45	# 1 H boarder ("0")	00	00000000
70	46	# 1 V boarder ("0")	00	00000000
71	47	# 1 Non-interlaced, Normal, no stereo, Separate sync, H/V pol Negatives	18	00011000
72	48	Detailed timing description # 2	00	00000000
73	49	# 2 Flag	00	00000000
74	4A	# 2 Reserved	00	00000000
75	4B	# 2 FE (hex) defines ASCII string (Model Name "N121IB-L01", ASCII)	FE	11111110
76	4C	# 2 Flag	00	00000000
77	4D	# 2 1st character of name ("N")	4E	01001110
78	4E	# 2 2nd character of name ("1")	31	00110001
79	4F	# 2 3rd character of name ("2")	32	00110010
80	50	# 2 4th character of name ("1")	31	00110001
81	51	# 2 5th character of name ("I")	49	01001001
82	52	# 2 6th character of name ("B")	42	01000010
83	53	# 2 7th character of name ("-")	2D	00101101
84	54	# 2 8th character of name ("L")	4C	01001100
85	55	# 2 9th character of name ("0")	30	00110000
86	56	# 2 9th character of name ("1")	31	00110001
87	57	# 2 New line character indicates end of ASCII string	0A	00001010
88	58	# 2 Padding with "Blank" character	20	00100000
89	59	# 2 Padding with "Blank" character	20	00100000
90	5A	Detailed timing description # 3	00	00000000
91	5B	# 3 Flag	00	00000000
92	5C	# 3 Reserved	00	00000000
93	5D	# 3 FE (hex) defines ASCII string (Vendor "CMO", ASCII)	FE	11111110
94	5E	# 3 Flag	00	00000000
95	5F	# 3 1st character of string ("C")	43	01000011
96	60	# 3 2nd character of string ("M")	4D	01001101
97	61	# 3 3rd character of string ("O")	4F	01001111
98	62	# 3 New line character indicates end of ASCII string	0A	00001010
99	63	# 3 Padding with "Blank" character	20	00100000
100	64	# 3 Padding with "Blank" character	20	00100000
101	65	# 3 Padding with "Blank" character	20	00100000
102	66	# 3 Padding with "Blank" character	20	00100000
103	67	# 3 Padding with "Blank" character	20	00100000
104	68	# 3 Padding with "Blank" character	20	00100000
105	69	# 3 Padding with "Blank" character	20	00100000
106	6A	# 3 Padding with "Blank" character	20	00100000



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107	6B	# 3 Padding with "Blank" character	20	00100000
108	6C	Detailed timing description # 4	00	00000000
109	6D	# 4 Flag	00	00000000
110	6E	# 4 Reserved	00	00000000
111	6F	# 4 FE (hex) defines ASCII string (Model Name"N121IB-L01", ASCII)	FE	11111110
112	70	# 4 Flag	00	00000000
113	71	# 4 1st character of name ("N")	4E	01001110
114	72	# 4 2nd character of name ("1")	31	00110001
115	73	# 4 3rd character of name ("2")	32	00110010
116	74	# 4 4th character of name ("1")	31	00110001
117	75	# 4 5th character of name ("I")	49	01001001
118	76	# 4 6th character of name ("B")	42	01000010
119	77	# 4 7th character of name ("-")	2D	00101101
120	78	# 4 8th character of name ("L")	4C	01001100
121	79	# 4 9th character of name ("0")	30	00110000
122	7A	# 4 9th character of name ("1")	31	00110001
123	7B	# 4 New line character indicates end of ASCII string	0A	00001010
124	7C	# 4 Padding with "Blank" character	20	00100000
125	7D	# 4 Padding with "Blank" character	20	00100000
126	7E	Extension flag	00	00000000
127	7F	Checksum	F1	11110001

6. CONVERTER SPECIFICATION

6.1 CONVERTER INPUT CONNECTOR PIN ASSIGNMENT

Pin	Symbol	Description
1	Reserved	Reserved
2	PWM	PWM control pin for dimming brightness
3	EN	H: backlight on L: backlight off.
4	Gnd	Ground
5	Gnd	Ground
6	Vin	Power supply pin
7	Vin	Power supply pin

Note(1) Connector Part No: Aces 87213 or equivalent

6.2 ABSOLUTE MAXIMUM RATINGS

Symbol	Ratings
Vin	40.0V
Gnd	+/-0.3V
PWM, EN	-0.3V~6.0V

6.3 RECOMMENDED OPERATING RATINGS

Parameter		Symbol	Value			Unit	Note
			Min.	Typ.	Max.		
Converter Input Power Supply Voltage		V_{in}	8.0	12.0	21.0	V	
EN Control Level	Backlight on		2.0	---	5.5	V	
	Backlight off		0	---	0.8	V	
PWM Control Level	PWM High Level		2.0	---	5.5	V	
	PWM Low Level		0	---	0.8	V	
PWM Control Duty Ratio			(20)		100	%	
PWM Control Frequency		f_{PWM}	(190)	(210)	(230)	Hz	
Converter Input Current	$V_{in}=8V$	I_{BL}	-	-	447	mA	(1)
	$V_{in}=21V$		-	-	170	mA	(2)

Note (1) The specified LED power supply current is under the conditions at $V_{in} = 6V$, $T_a = 25 \pm 2^\circ C$, $f_{PWM} = 200\text{ Hz}$, Duty=100%.

Note (2) The specified LED power supply current is under the conditions at $V_{in} = 21V$, $T_a = 25 \pm 2^\circ C$, $f_{PWM} = 200\text{ Hz}$, Duty=100%.

6 INTERFACE TIMING

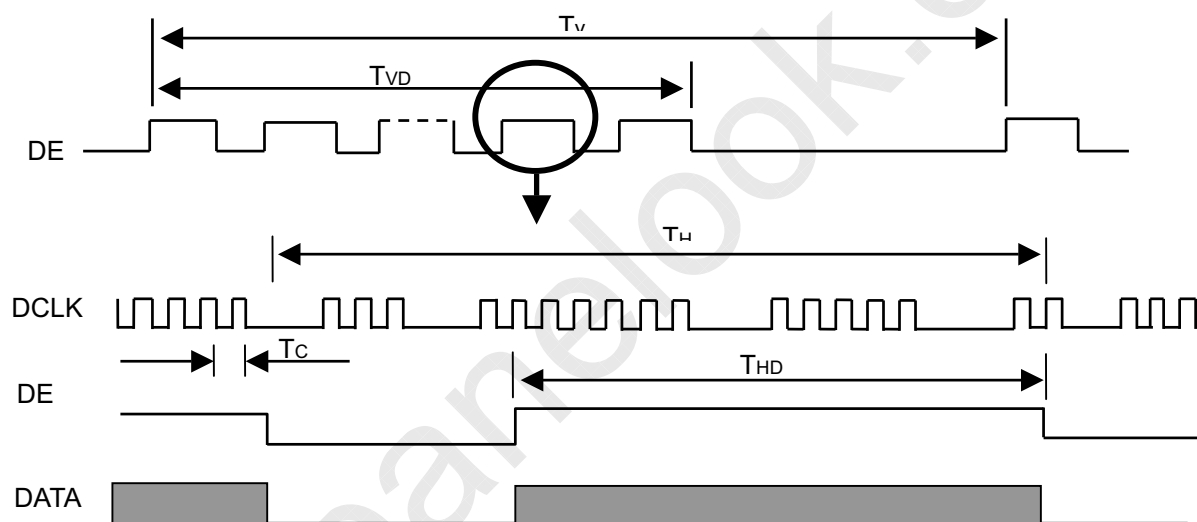
7.1 INPUT SIGNAL TIMING SPECIFICATIONS

The input signal timing specifications are shown as the following table and timing diagram.

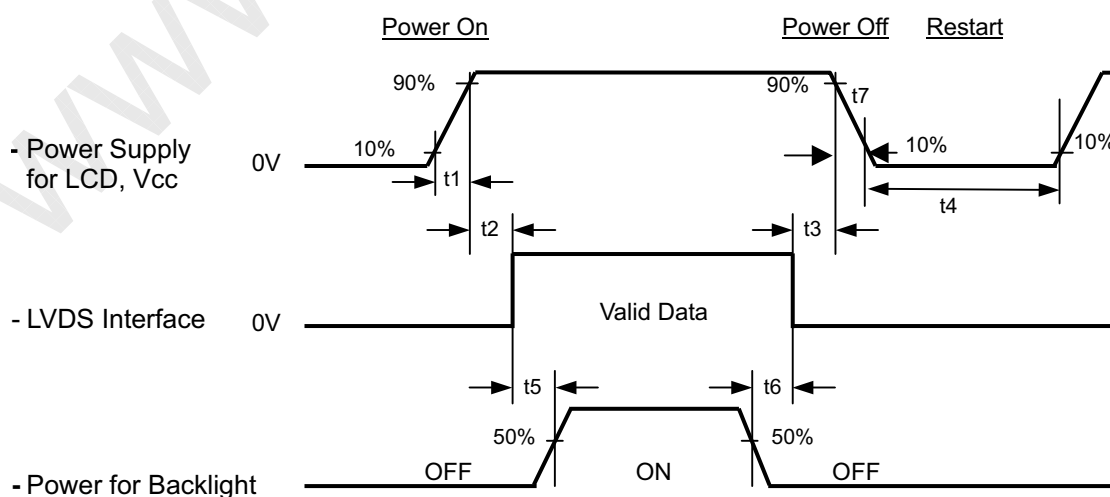
Signal	Item	Symbol	Min.	Typ.	Max.	Unit	Note
DCLK	Frequency	1/Tc	67.45	71	74.55	MHz	-
DE	Vertical Total Time	TV	802	823	1023	TH	-
	Vertical Active Display Period	TVD	800	800	800	TH	-
	Vertical Active Blanking Period	TVB	TV-TVD	23	TV-TVD	TH	-
	Horizontal Total Time	TH	1380	1440	1600	Tc	-
	Horizontal Active Display Period	THD	1280	1280	1280	Tc	-
	Horizontal Active Blanking Period	THB	TH-THD	160	TH-THD	Tc	-

Note (1) Because this module is operated by DE only mode, Hsync and Vsync are ignored

INPUT SIGNAL TIMING DIAGRAM



7.2 POWER ON/OFF SEQUENCE





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Timing Specifications:

$$0.5 \leq t_1 \leq 10 \text{ ms}$$

$$0 \leq t_2 \leq 50 \text{ ms}$$

$$0 \leq t_3 \leq 50 \text{ ms}$$

$$t_4 \geq 500 \text{ ms}$$

$$t_5 \geq 200 \text{ ms}$$

$$t_6 \geq 200 \text{ ms}$$

Note (1) Please follow the power on/off sequence described above. Otherwise, the LCD module might be damaged.

Note (2) Please avoid floating state of interface signal at invalid period. When the interface signal is invalid, be sure to pull down the power supply of LCD Vcc to 0 V.

Note (3) The Backlight converter power must be turned on after the power supply for the logic and the interface signal is valid. The Backlight converter power must be turned off before the power supply for the logic and the interface signal is invalid.

Note (4) Sometimes some slight noise shows when LCD is turned off (even backlight is already off). To avoid this phenomenon, we suggest that the Vcc falling time is better to follow $(1\text{ms}) \leq t_7 \leq 300 \text{ ms}$.

7 OPTICAL CHARACTERISTICS

8.1 TEST CONDITIONS

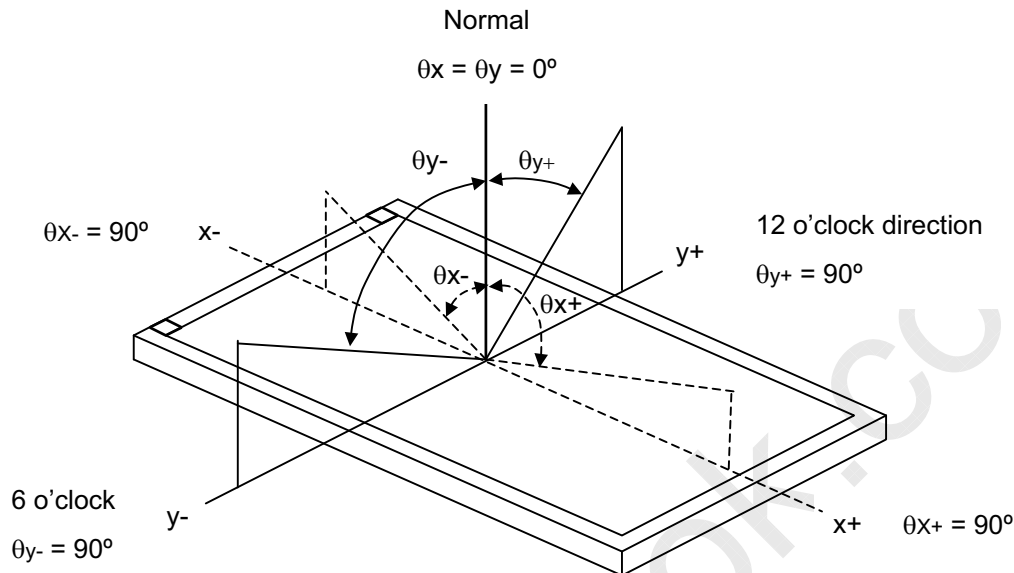
Item	Symbol	Value	Unit
Ambient Temperature	Ta	25±2	°C
Ambient Humidity	Ha	50±10	%RH
Supply Voltage	V _{CC}	3.3	V
Input Signal	According to typical value in "3. ELECTRICAL CHARACTERISTICS"		
LED Light Bar Input Current	I _L	105	mA

The measurement methods of optical characteristics are shown in Section 8.2. The following items should be measured under the test conditions described in Section 8.1 and stable environment shown in Note (6).

8.2 OPTICAL SPECIFICATIONS

Item		Symbol	Condition	Min.	Typ.	Max.	Unit	Note
Contrast Ratio		CR	$\theta_x=0^\circ, \theta_y=0^\circ$ Viewing Normal Angle	300	500	-	-	(2), (5)
Response Time		T _R		-	3	8	ms	(3)
		T _F		-	7	12	ms	
Luminance of White (5P)		L _{AVE}		180	220	-	cd/m ²	(4), (5)
White Variation		ΔW		-	-	1.40	-	(5), (6)
Color Chromaticity	Red	R _x		Typ.- 0.05	0.560	Typ.+ 0.05	-	(1), (5)
		R _y			0.350		-	
	Green	G _x			0.340		-	
		G _y			0.560		-	
	Blue	B _x			0.159		-	
		B _y			0.137		-	
	White	W _x			0.313		-	
		W _y			0.329		-	
Viewing Angle	Horizontal	θ _{x+}	CR≥10	40	45	-	Deg.	(1), (5)
		θ _{x-}		40	45	-		
	Vertical	θ _{y+}		15	20	-		
		θ _{y-}		40	45	-		

Note (1) Definition of Viewing Angle (θ_x , θ_y):



Note (2) Definition of Contrast Ratio (CR):

The contrast ratio can be calculated by the following expression.

$$\text{Contrast Ratio (CR)} = L_{63} / L_0$$

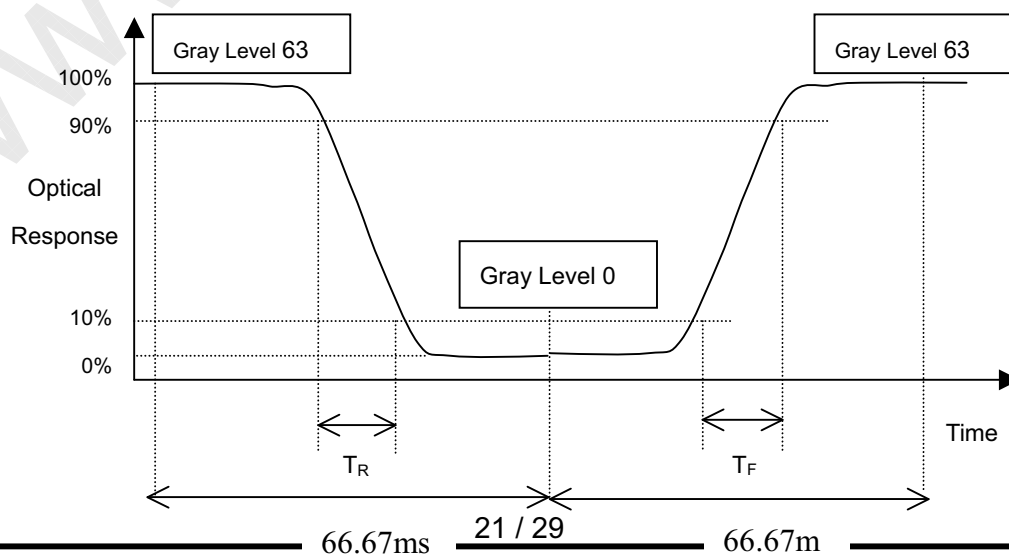
L63: Luminance of gray level 63

L 0: Luminance of gray level 0

$$CR = CR(5)$$

CR (X) is corresponding to the Contrast Ratio of the point X at Figure in Note (6).

Note (3) Definition of Response Time (T_R , T_F):



Note (4) Definition of Average Luminance of White (L_{AVE}):

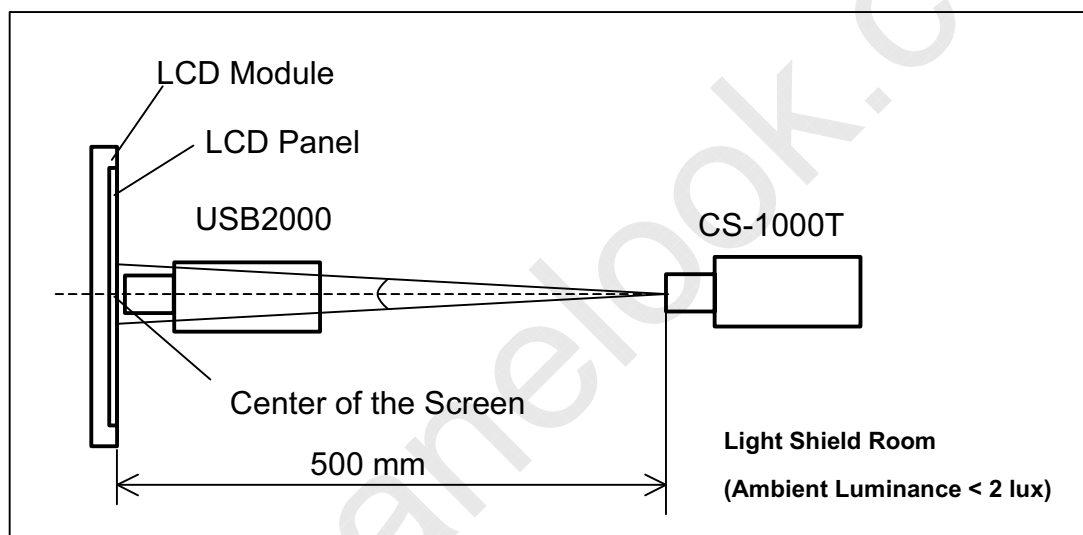
Measure the luminance of gray level 63 at 5 points

$$L_{AVE} = [L(1) + L(2) + L(3) + L(4) + L(5)] / 5$$

 $L(x)$ is corresponding to the luminance of the point X at Figure in Note (6).

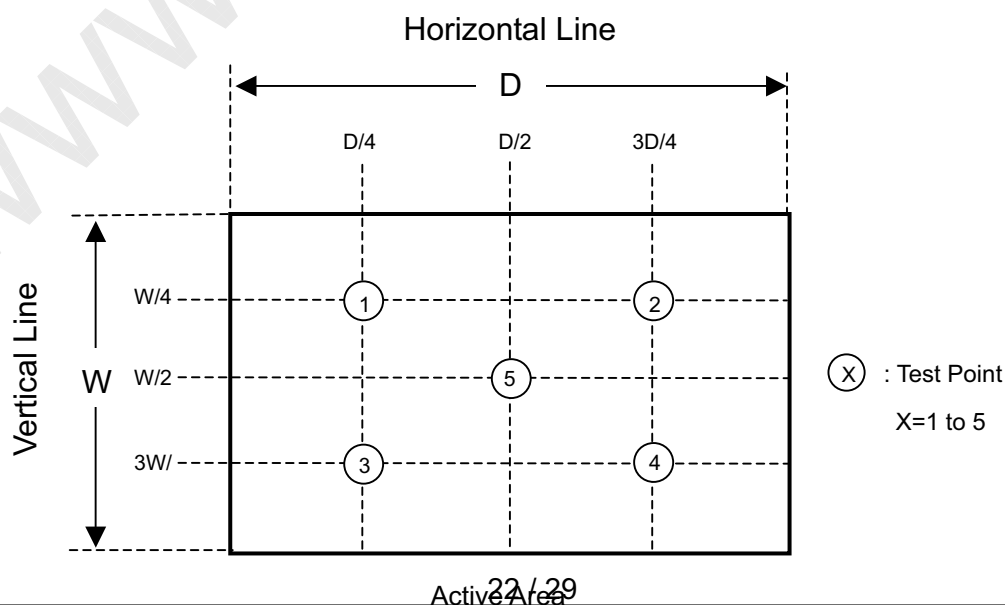
Note (5) Measurement Setup:

The LCD module should be stabilized at given temperature for 15 minutes to avoid abrupt temperature change during measuring. In order to stabilize the luminance, the measurement should be executed after lighting Backlight for 15 minutes in a windless room.


Note (6) Definition of White Variation (δW):

Measure the luminance of gray level 63 at 5 points

$$\delta W = \text{Maximum} [L(1), L(2), L(3), L(4), L(5)] / \text{Minimum} [L(1), L(2), L(3), L(4), L(5)]$$





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9 PRECAUTIONS

9.1 HANDLING PRECAUTIONS

- (1) The module should be assembled into the system firmly by using every mounting hole. Be careful not to twist or bend the module.
- (2) While assembling or installing modules, it can only be in the clean area. The dust and oil may cause electrical short or damage the polarizer.
- (3) Use fingerstalls or soft gloves in order to keep display clean during the incoming inspection and assembly process.
- (4) Do not press or scratch the surface harder than a HB pencil lead on the panel because the polarizer is very soft and easily scratched.
- (5) If the surface of the polarizer is dirty, please clean it by some absorbent cotton or soft cloth. Do not use Ketone type materials (ex. Acetone), Ethyl alcohol, Toluene, Ethyl acid or Methyl chloride. It might permanently damage the polarizer due to chemical reaction.
- (6) Wipe off water droplets or oil immediately. Staining and discoloration may occur if they left on panel for a long time.
- (7) If the liquid crystal material leaks from the panel, it should be kept away from the eyes or mouth. In case of contacting with hands, legs or clothes, it must be washed away thoroughly with soap.
- (8) Protect the module from static electricity, it may cause damage to the C-MOS Gate Array IC.
- (9) Do not disassemble the module.
- (10) Do not pull or fold the lamp wire.
- (11) Pins of I/F connector should not be touched directly with bare hands.

9.2 STORAGE PRECAUTIONS

- (1) High temperature or humidity may reduce the performance of module. Please store LCD module within the specified storage conditions.
- (2) It is dangerous that moisture come into or contacted the LCD module, because the moisture may damage LCD module when it is operating.
- (3) It may reduce the display quality if the ambient temperature is lower than 10 °C. For example, the response time will become slowly, and the starting voltage of lamp will be higher than the room temperature.

9.3 OPERATION PRECAUTIONS

- (1) Do not pull the I/F connector in or out while the module is operating.
- (2) Always follow the correct power on/off sequence when LCD module is connecting and operating. This can prevent the CMOS LSI chips from damage during latch-up.
- (3) The startup voltage of Backlight is approximately 1000 Volts. It may cause electrical shock while assembling with converter. Do not disassemble the module or insert anything into the Backlight unit.

10 PACKING

10.1 CARTON

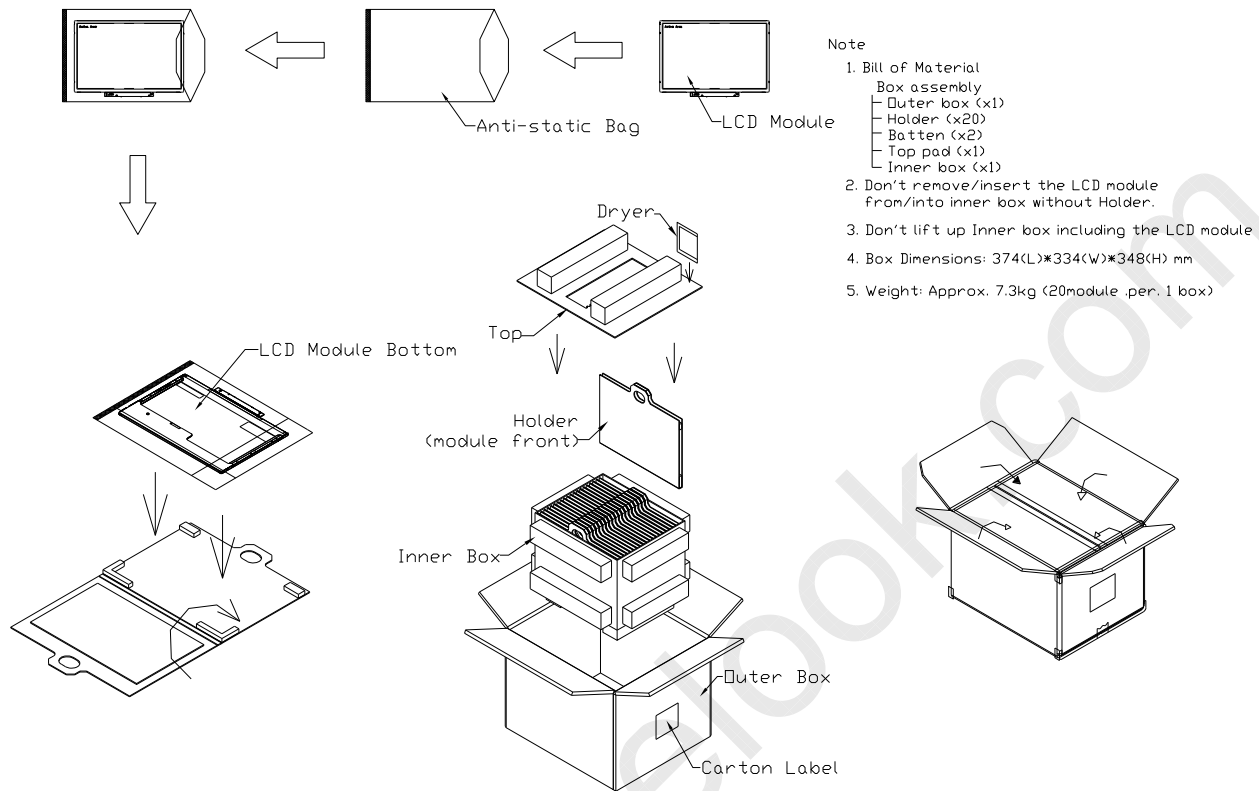


Figure. 10-1 Packing method

10.2 PALLET

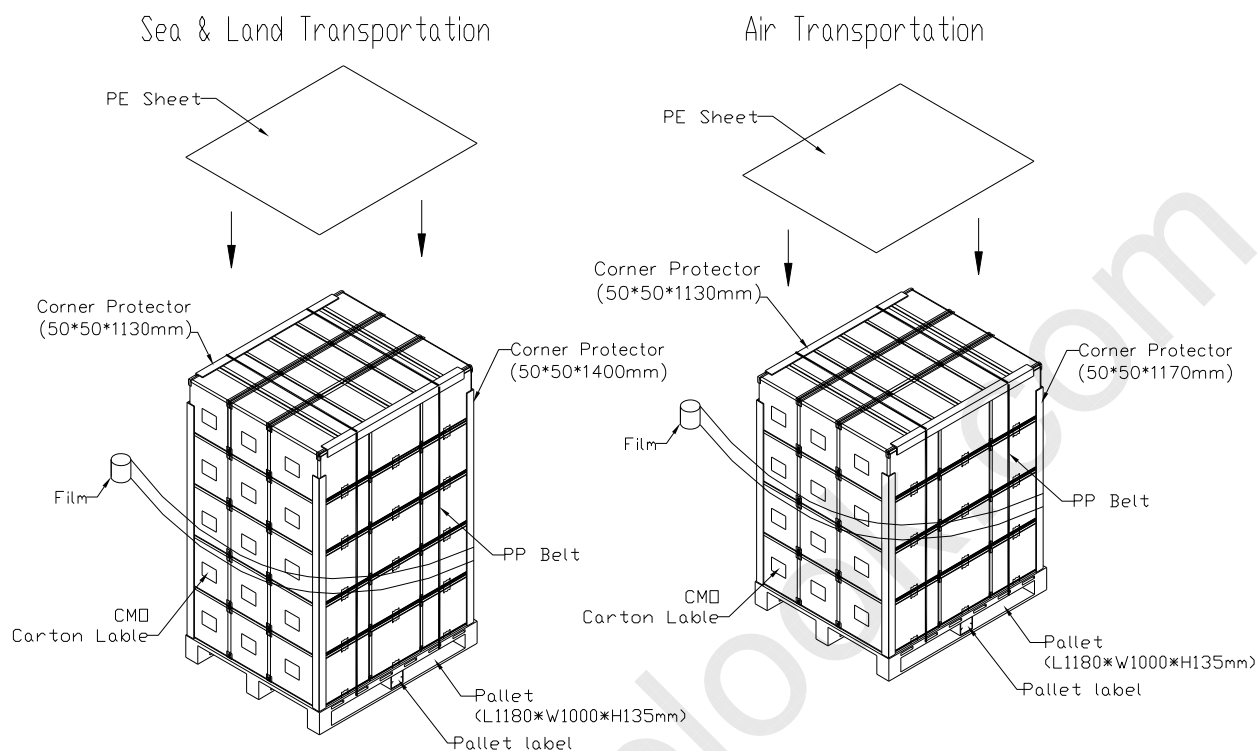


Figure. 10-2 Packing method

11 DEFINITION OF LABELS

11.1 CMO MODULE LABEL

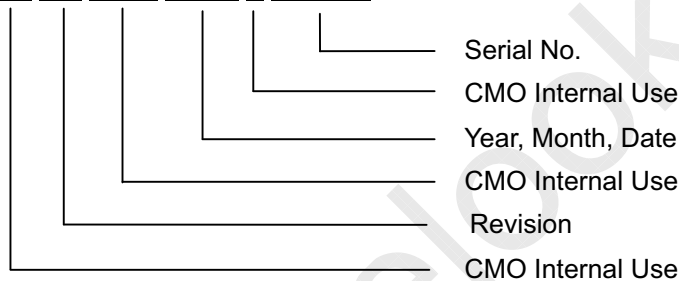
The barcode nameplate is pasted on each module as illustration, and its definitions are as following explanation.



(a) Model Name: N121IB - L01

(b) Revision: Rev. XX, for example: C1, C2 ...etc.

(c) Serial ID: XXXXXXXXYMDXXNNNN



(d) Production Location: MADE IN XXXX. XXXX stands for production location.

(e) UL/CB logo: "LEOO" especially stands for panel manufactured by CMO Ningbo satisfying UL/CB requirement. "LEOO" is the CMO's UL factory code for Ningbo factory.

Serial ID includes the information as below:

(a) Manufactured Date: Year: 1~9, for 2001~2009

Month: 1~9, A~C, for Jan. ~ Dec.

Day: 1~9, A~Y, for 1st to 31st, exclude I, O and U

(b) Revision Code: cover all the change

(c) Serial No.: Manufacturing sequence of production

CT Label

S/N	CT:CABXTXXVRXXXXX
CT:	Title
C	LCD Display Module
ABXT	Assembly Code
XX	Revision
VR	Supplier /Site of MFG
XX	Week/Year of MFG
XXX	Serial number. From 000000 to 999999

11.2 CARTON LABEL



The image shows a template for a carton label. It features a blue header with the CHI MEI logo and company name. Below the header, there are four lines for text entry: PO.NO., Part ID., Model Name, and Carton ID. To the right of the last two lines is a field for Quantities. At the bottom, there is a 'Made in XXXX' label and a RoHS compliance logo (a green circle with 'GP' and 'RoHS' text).

(a) Production location: Made in XXXX. XXXX stands for production location.

